EVUVENT (EVU-PD 3500 & 4500)

Ceiling Type High Efficient Heat Recovery Units



Assembly & Maintenance Guide





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Warnings & Safety Information

- This unit has to be used under proper conditions according to its technical specification and design purpose.
 (Otherwise responsibility belongs to practitioner)
- Unauthorized personnel must not interfere in unit and/or must not use unoriginal spare parts. (Otherwise responsibility of failure that may occur belongs to practitioner)
- Do not install this product in a refrigerated warehouse, heated swimming pool or other location where temperature and humidity are significantly different.(Failure to heed this warning may result in electrical shock or malfunctioning.)
- Do not install this product where it will be directly exposed to rain. (Failure to heed this warning may result in
 electrical shock or malfunctioning.)
- Do not install this product in a location where acid, alkali or organic solvent vapors, paints or other toxic
 gases, gases containing corrosive components or high concentrations of oily smoke are present (Failure to
 heed this warning may result not only in malfunctioning but also fire, power leakage and electrical
 shock.)
- Do not use this product outside the range of its rated voltage and control capacity.
- Install this product in an environment where the temperature ranges from -10 °C to +40 °C and the relative humidity is less than 60%. If condensation is expected to form, heat up the fresh outside air by a duct heater etc.
- Select an adequately sturdy position for installing the product and install it properly and securely.
- Use the designated electrical wires for the terminal board connections and connect the wires securely so that
 they will not be disconnected.(Failure to ensure proper connections may result in fire.)
 When passing metal ducts through wooden buildings clad with metal laths, wire laths or metal, these ducts
- must be installed in such a way that they will not make electrical contact with metal laths, wire laths or metal sheets.(Power leakage can cause ignition.)

 The outside ducts must be tilted at a gradient (1/30 or more) downwards toward the outdoor area from the
- The outside ducts must be tilted at a gradient (1/30 or more) downwards toward the outdoor area from the main unit, and properly insulated. (The entry of rain water may cause power leaks, fire or damage to household property.)
- Gloves should be worn while installation. (Failure to heed this warning may result in injury.)
- A dedicated circuit breaker must be installed at the origin of mains power supply. This circuit breaker must be
 provided with a means for locking (lock and key).
- ◆ The body of the unit, room control panel and cables keep away the unit 3 m. distance



This product must not be disassembled under any circumstances. Only authorized repair technicans are
qualified to conduct disassembly and repairs.
 (Failure to heed this warning may result in fire, electrical shock or injury.)



• Connect the product properly to the ground.(Malfunctioning or power leaks can cause electrical shock.)



 An isolator switch having minimum contact gap of 3 mm in all poles must be provided as a means of disconnecting the power supply.

NOTE: The installations, which is not available for installation and operation manual, is out of guarantee.



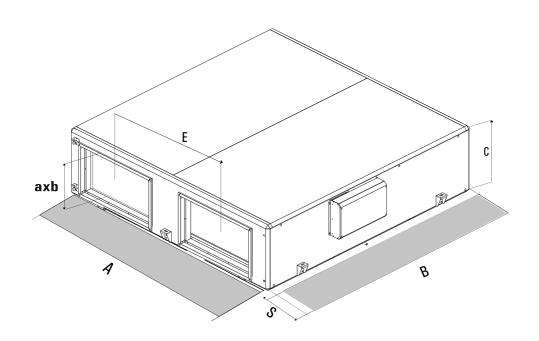
In the event of unit failure and pre-commissioning checks to be made are determined as follows; after checking this information, please contact our company in case failure continues.

Controls	$\sqrt{}$
Make sure that the unit receives power and electrical grounding is made!	
Make sure that the electricity cables are drawn from in the correct cross section! (Please check whether there is heating on cables or not.)	
Please check whether the cables in unit control panel are shielded (shielded magnetic field) or not; make sure shielding is grounded. If not, please change them!	
Make sure that fresh air and exhaust air filters are clean and they do not block the flow of air!	
Make sure there is the connection of drainage on the unit, check any possible clogging in drainage line and clean if necessary!	
Please check whether the diameter of the air duct connection of the unit and the diameter of the spigot are the same. If the duct connection is smaller, change it with the correct one.	
Make sure the electrical connections of the unit are made as suggested on the unit and in this guide, check if there is incorrect connection.	
Make sure during the installation of the unit there is enough space for the service and if there is not enough space, re-install again.	
In extremely cold climate applications, frost may occur on the exchanger, apply electric heater in fresh air intake section of the unit to get the temperature to -8 °C and above.	
After installing the unit, make sure that it does not create an abnormal sound or vibration, if there is, make sure that rubber pads are used.	

		EVU-PD 3500	EVU-PD 4500
Declared typology	NRVU	NRVU	
Type of drive installed or intented to be installed		variable speed drive	variable speed drive
Type of HRS (run around, other, none)	other	other	
Thermal efficiency of heat recovery ¹	%	75.8	79.4
Nominal flow rate	m³/h	2750	3050
Maximum flow rate	m³/h	4000	5000
Effective electric power input	W	1100	2500
Face velocity at design flow rate	m/s	1.9	2.3
Nominal external pressure (~ Ps,ext) ¹ Pa		100	100
Internal pressure drop of ventilation components (~ Ps,int) Pa		200	293
Internal pressure drop of non-ventilation components (~ Ps,add)		There is no "non-ventilation" components	
Static efficiency of fans used in accordance with Regulation (EU) No. 327/2001		59	62
Declared maximum external leakage rate	%	0.6	0.6
Declared maximum internal leakage rate	%	2.1	2.1
Energy classification of the filters (Energy performance)		ISO Coars	e 50%
Description of visual filter warning for NRVUs intented			
for use with filters ²			
Sound power level (LWA) (calculated) ³	58	58	
Internet adress for pre-/dis-assembly instructions			

¹ Measured at balanced flow, EN 308.

Including test pointing out the importance of regular filter changes for performance and energy efficiency of the unit.
 Sound power level values are valid for EVU-P units.

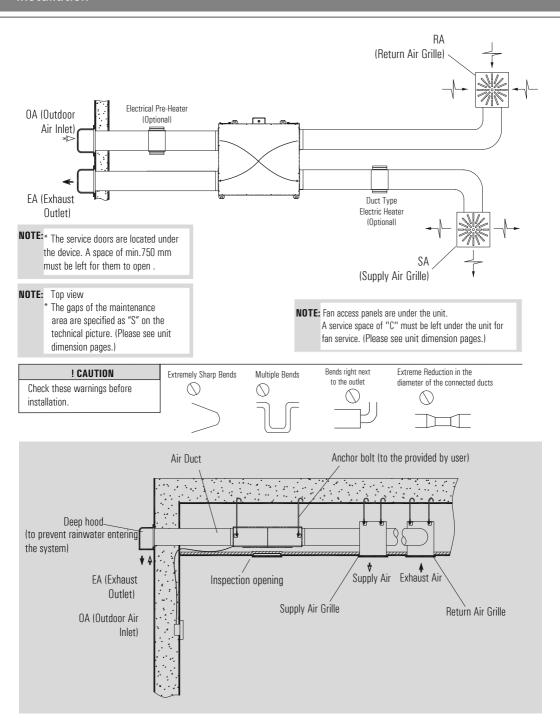


	Α	В	C	axb	E	S	Unit Weight
EVU - PD 3500	2.050	2.100	554	700x400	1.030	400	366
EVU - PD 4500	2.050	2.100	584	700x400	1.030	400	380

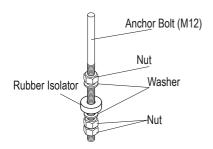
^{*} All measurement values are mm.

^{*} Unit weight is kg.

^{*} The gaps of the maintenance area values are specified as "S" on the table.



Preparing The Sling Bolts



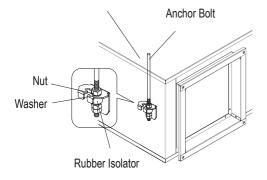
Hang the suspension braket on the anchor bolts and adjust in such a way that the unit is installed horizontally. Tighten up securely using double nuts in order to prevent looseness.

! WARNING

Check the stability of sling bolts during the installation.

Installation of The Unit

EVUVENT Series Unit



Hang the unit on the anchor bolts and adjust in such a way that the unit is installed horizontally. Tighten up securely using double nuts in order to prevent looseness.

Unit Model EVU- PD	Unit Voltage (V)	Unit Power Input (kW)	Current (A)	Fuse (A)	Cable Cross-Section(mm²) for 50M and PF=0.8
3500	380	2,20	3,58	3x4	2,5
4500	380	3,04	4,98	3x6	2,5

Cable Cross-Section Formulas

 $\frac{1}{1 \text{ current}} = \frac{P}{U.CosQ}$

I cable > I current

 $\begin{array}{l} \textbf{2} \\ \text{\%e} = \frac{100.P.L}{k.S.U^2} \text{ , } S = \frac{100.P.L}{k.\%e.U^2} \\ \end{array}$

%e=%3

3

I cable > I fuse ≥ I current

Cable Cross-Section S = Max (S1, S2, S3, 1.5mm²)

P: Power

1 : Current

U:Voltage

S: Conductor cross section

k : Conductor coefficient

I : Conductor length

%e: The voltage drop

Example of Cable Cross-Section Calculation

P:1 kW L:50m U:230V %e:%3 PF:Cos0:0.8 k:56m/Ω

 $\frac{1}{1 \text{ current}} = \frac{1000 \text{ W}}{230.0.8} = 5.43 \text{ A}$

The cable will be used, is selected from the cable cross-section table so that the equivalent ampere value in the table should be higher than calculated "I current" value.

 $S1 = 1.5 \text{ mm}^2$

2

%e=%3

 $S = \frac{100.1000.50}{56.3.230^2} = 0.56 \text{ mm}^2$

 $S2 \ge 0.56 \text{ mm}^2 \ge 0.75 \text{mm}^2$

 $S2 = 0.75 \text{mm}^2$

3

cable > fuse > current

I cable $> 10A \ge 5.43A$

"I fuse" which will be higher than "I current", is selected.

The cable will be used, is selected from the cable cross-section table so that the equivalent ampere value in the table should be higher than selected "I fuse" value.

Lcable = 24A

 $S3 = 1.5 \text{ mm}^2$

Cable cross-section S = Max (S1, S2, S3, 1.5 mm²)

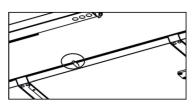
S = Max (1.5, 0.75, 1.5, 1.5)

 $S = 1.5 \text{ mm}^2$

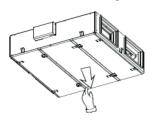
- TURN OFF all the power switches before the maintenance is performed.
- Do not operate the system without the air filter to protect the components of the unit against being clogged.
- Clean up the air filter more than once in a year.
- Clean up the heat exchanger more than once per year.

Heat Exchanger Cleaning

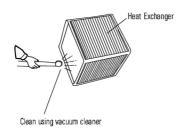
Step 1: Before remove the exchanger's service cover, remove the drain connection.



Step 2: Remove the exchanger's service panel, then remove the heat exchanger out from the main unit.



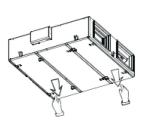
Note: The maximum weight of heat exchangeris 11 kg.



Step 3: Heat exchanger can be cleaned by using vacuum.

Air Filter Cleaning

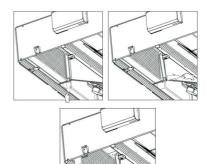
Step 1: Open the filter service panel.



Step 2: Remove the filter lock mechanism as shown. Remove the air filters from the unit.

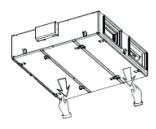
M and F class filters: Install the clean filters and fix the filter lock mechanism.

G class filters: Use a vacuum cleaner to suck up the dust from the air filter. If necessary, use warm water with addition a house detergent to remove the persistent dirt. Leave to dry after cleaning the air filter. Connect the unit after making sure that the filter has dried.



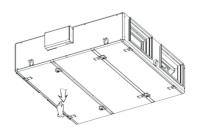
Fan Service

Step 1: Open the fan service panel to remove the fan.



Heater Coil Service (Optional)

Step 1: Open the heater coil service panel to remove the heater coil.



Step 2: Remove fan, then remove heater coil out of the unit.

Note: If the optional heater coil is purchased with the unit, the supply temperature sensor must be installed in the duct.



ENECON PLUS



Automation User Manual





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INTRODUCTION

This Automation User Manual has been prepared for the correct installation and use of the control systems of the units manufactured by ENEKO A.Ş. The Automation user manual contains description of the unit, components and basic informations and recommendations for proper and fail free operation. Please read the instructions and warnings given in this manual before starting installation, operation and maintenance works and keep this manual near the unit, within easy reach of service personnel.



Any damage, failure or hazard occurred because of use except this purpose is beyond the responsibility of manufacturer.



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WARNINGS & SAFETY INFORMATION



- This unit has to be used under proper conditions according to its technical specification and design purpose. (Otherwise responsibility belongs to practitioner)
- Unauthorized personnel must not interfere in unit and/or must not use unoriginal spare parts.
 (Otherwise responsibility of failure that may occur belongs to practitioner)
- Do not use this control system other than the operating conditions specified in the installation and maintenance manual of the device. Do not use this control system in environments exposed to rain. (Otherwise, it may cause electric shocks or malfunction of the device)
- Do not use this unit in acid, alkali or organic solvent vapors, paint or other toxic gases, gases
 containing corrosive substances, or in environments with high concentrations of oily smoke.
 Failure to heed this warning may result not only in the control system malfunctioning, but also
 in fire, electric leakage, and electric shock.
- The relevant connection diagram is on the cover of the panel.
- Use the designated electrical wires for the terminal board connections and connect the wires securely so that they will not be disconnected. (Failure to ensure proper connections may result in fire.)
- In the ducts passing through the building, in the parts of the ducts that are in contact with the
 building construction, make sure that the ducts are not in any electrical contact with the metal
 parts. (Electric leaks can cause fire and explosion.)
- Gloves should be worn while installation. (Failure to heed this warning may result in injury.)
- A dedicated circuit breaker must be installed at the origin of mains power supply. This circuit breaker must be provided with a means for locking (lock and key).
- The unit, the room control panel and cables must be at least 3 meters away from equipment or cables that create a high electromagnetic field. (Otherwise it may cause the device not to work.)
- During the replacement of spare parts, the layout of the panel must be maintained and the part must be assembled as it came from the factory.



ATTENTION

This product must not be disassembled under any circumstances. Only authorized repair technicans are qualified to conduct disassembly and repairs.

(Failure to heed this warning may result in fire, electrical shock or injury.)



Connect the product properly to the ground. (Malfunctioning or power leaks can cause electrical shock.)

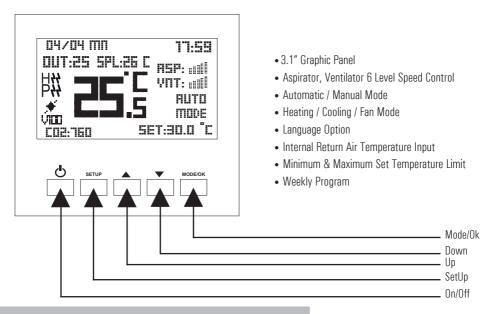


An isolator switch having minimum contact gap of 3 mm in all poles must be provided as a means of disconnecting the power supply.

NOTE: The installations, which is not available for installation and otomation manual, is out of guarantee.



ENECON PLUS STANDARD PANEL



Technical Specifications

Environmental Specifications	
Operating, Stock Temperature	$0 \dots + 50^{\circ}$ C (There should be no icing or condensation in the environment.)
Electrical Specifications	
Control Digital Wall Panel (Max. 30 m) / Building Automation	
Relay Current Capacity Resistive 5A (Heater Contactor)	
Supply	230V AC Outputs

CONTROL

Fan Speed Control Function

Control board has 7 different fan speeds. These fan speeds are set to specific values by default. The maximum fan speed is "boost". If it is desired to change fan speeds, set values can be changed by control panel and service menu parameters. If the device is on and in manual or fan mode, it is brought to the state that ASP or VNT is flashing by pressing Mode/OK button and ASP, VNT level is adjusted with ▲ and ▼ buttons.

Service parameter:

- 3 Aspirator Fan Manual Speed Value
- 4 Ventilator Fan Manual Speed Value

Mode Selection

- Mode selection can be made by pressing the Mode/OK button on the panel when the device is on.
- If the device is in Manual Heating or Automatic Heating, the set temperature is selected by pressing Mode/OK.
- In the manual heating and automatic heating mode, if the Mode/OK button is pressed while in the set temperature setting section, the next mode is entered directly.
- If the device is in Automatic mode, you can switch to the next mode by pressing Mode/OK.

Temperature Settings

- If the device is in manual or automatic heating mode when the device is on, the set temperature is set to flash by pressing the Mode/OK button and the set temperature is adjusted with the Up and Down buttons.
- If the device is in manual or automatic heating mode when the device is on, the set temperature is set to flash by pressing the **Mode/OK** button and the set temperature is adjusted with the **Up** and **Down** buttons.

Filter Function (Optional)

This function controls filter change time. There are 2 alternatives to control filters:

1. It records run time of the unit. Filter change time is set a particular run time by factory settings. When set time expires, control board gives an alert (red warning light flashes) for filter change.

Note: The instant filter time can be monitored from Parameter 115.

2. Filter change time can be controlled by pressure switch mechanically. With this method, when filter needs to be changed, control board gives an alert.

By-pass Function (Optional)



By-pass function only exists on units which have by-pass module. It is used when filtered fresh air is desired to be supplied to indoor without passing through heat exchanger (transition seasons). Control board decides whether by-pass module will be opened or not by controlling outdoor air temperature, return air temperature and set temperature values.

Note: By-pass status can be monitored from the 44th parameter of the service menu (0: Closed / 1: Open)

Electrical Pre-heater Function (Optional)

It is used to prevent icing inside the device in regions where the outside temperatures are very low. It works gradually depending on the outside temperature. The opening temperature of the preheater is set to 0 °C by default. It can be changed in the service menu.



Note1: If a pre-heater is connected, the terminals specified in the electrical diagram of the device can be used directly. In order to receive the electric preheater alarm, the connection must be made by removing the jumper at the relevant terminal.

Note2: Pre-heater step can be monitored from the 63th parameter of the service menu. The heater thermostat information can be monitored from the 20th parameter.

Electric Heater Control Function (Optional)

Electric heater control function only exists on units which have duct type electric heater. This function controls electric heater that is used to increase temperature of supply air. It runs due to the return air temperature and set temperature values. 1 or 2 steps electric heater can be controlled.



Note1: If an electric heater is connected, the terminals specified in the electrical diagram of the device can be used directly. In order to receive the electric preheater alarm, the connection must be made by removing the jumper at the relevant terminal.

Note2: Electric heater step can be monitored from the 62th parameter of the service menu. The heater thermostat information can be monitored from the 20th parameter.

Heating Coil Function (Optional)

This function is used in units which have duct type hot water coils. It controls the hot water coil which helps to increase supply air temperature and works due to set and return air temperature. It can control 230V On/Off valve connected to water coil. It can also control proportionally.

Note: H100 / V100 indicates that 100% output is given to the heating coil.

Cooling Coil Function (Optional)

This function is used in units which have duct type cold water coils. It controls the cold water coil which helps to decrease supply air temperature and works due to set and return air temperature. It can control 230V On/Off valve connected to water coil. It can also control proportionally.

Note: C100 / V100 indicates that 100% output is given to the cooling coil.

Frost Protection Function (Optional)

Condensation occurs inside the unit where outdoor air temperature is below 0°C. Heat exchanger can be damaged if condensation water freezes inside. Control board changes fan speed periodically to protect freezing. When the temperature drops below the specified value, one or more of the following scenarios can be used;

- 1. The speed of the blower fan can be reduced (Parameter 518),
- 2. It will be active if there is a pre-heater (Parameter 513).
- 3. It will be active if there is a by-pass. (Parameter 160-153).

Bms Function (Optional)

BMS Function makes the unit to be monitored on a central automation system. Terminals on the control board can be used for the BMS connection

EN

Boost Function

It is used to provide for high amounts of exhaust and fresh air that will occur due to any effects that may occur in the environment (such as bad smell in the kitchen, using the bathroom and / or toilet) while the device is operating in any location. When **BOOST** mode is activated, the fans are fully operated. After working for the specified **BOOST** time, the device continues to operate normally.

- 1. BOOST terminals can be used as shown in the electrical diagram (optional)
- 2. It can be activated using parameter 117 of the service menu.

Note: BOOST time can be changed.

Fire Function (Optional)

There is a dry contact relay on the control board. The fire function is activated in case of on fire, if the dry contact relay is attached to fire system.

Note: Fire scenario can be selected from parameter 144 of service menu.

Sensor (VOD) (Optional)

It operates with CO_2 , air quality or humidity sensor connection. Fan speeds are automatically changed according to the data from these sensors.

Note: The sensor value can be monitored from the service menu and panel screen:

27 Humidity Value

28 Air Quality Value

29 CO, Value parameters

38 CO2 Set Value

39 Humidity Set Value

Note: If a CO₂ sensor will be added when the unit is in the field, the following parameters must be changed.

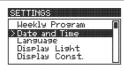
Parameter	Description	CO ₂ Config. Value
381	Analog Input 1 Type Selection	1
321	Analog Input 1 Min Value	0
331	Analog Input 1 Max Value	2000
530	Humidity control Open/Close	0
38	CO ₂ set value	02000
102	Full auto mod	1
529	CO ₂ control type	2
114	Analog value screen	1

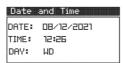
Note: If a humidity sensor will be added when the unit is in the field, the following parameters must be changed.

Parameter	Description	Hum. Config. Value
381	Analog Input 1 Type Selection	3

Parameter	Description	Hum. Config. Value
321	Analog Input 1 Min Value	25
331	Analog Input 1 Max Value	155
530	Humidity control Open/Close	1
39	Humidity set value	0100
114	Analog value screen	3

Date and Time Settings

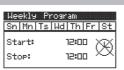




- While the device is on, press the Setup button on the panel for 2 seconds.
- Select Date Time Setting with the Down button and press the Mode/OK button.
- Select the day, month and year setting with the Up and Down button and proceed using the Mode/OK button.
- Select the hour and minute settings with the Up and Down buttons and proceed using the Mode/OK button.
- Select the day with the Up and Down button and scroll using the Mode/OK button and turn On/Off Exit with the button.

Weekly Program Settings





Weekly timer function is available on Panel. Unit can be programmed to operate automatically on certain periods of the week.

- While the device is on, press the Setup button for 2 seconds on the panel, while the weekly program is selected, press the **Mode/OK** button.
- Select the day to be adjusted by using the Up and Down buttons and the Mode/OK button.
- While Start is written, the start time of the device is set. Proceed with the Mode/OK button and set the end time of the device when Stop is written and save with the Mode/OK button.
- The same process steps are repeated for the other days, and the start and end times are adjusted as desired.
- After the weekly program is made, it is returned to the main screen with the **On/Off** button.
- **Note 1:** If the start time is after the endtime, the device remains off during the selected day.
- **Note 2:** If the start time and end time are the same, the weekly program application will not work for the selected day.
- **Note 3:** If the device has a weekly program setting for the current day, the clock logo appears on the screen and operates with in the programmed working hours.
- **Note 4:** If the device is programmed weekly for the current day and is within the programmed working hours, the clock stop logo appears on the screen.

91

: The weekly program is active and the device stops.

C

: The weekly program is active.

The Key Lock/Unlocked



- The key lock is unlocked by pressing the **Setup** and **Down** button for 5 seconds in the open position.
- If you want to close the key lock, the key lock is turned off by pressing **Setup** and **Down** again for 5 seconds.

Fault Reset Setting

If the fault code flashes in the upper corner of the screen and the fault is fixed, the fault is reset by pressing the **Setup** button and **Up** button at the same time while the screen is on.

Note: Before resetting the filter dirty alarm, the filter must be changed by the technical service.

FAULT LIST

Value		Binary	Explanation
Е	1	0000.0000.0000.0001	Aspirator Fan Failure
E	2	0000.0000.0000.0010	Vantilator Fan Failure
Е	4	0000.0000.0000.0100	Electrial Heater Failure
Е	8	0000.0000.0000.1000	Aspirator Air Flow Error
E	16	0000.0000.0001.0000	Vantilatör Air Flow Error
E	32	0000.0000.0010.0000	Compressor Failure
E	64	0000.0000.0100.0000	Low Pressure
E	99	-	Communication Error
E	128	0000.0000.1000.0000	High Pressure
E	256	0000.0001.0000.0000	Fire Alarm
E	1024	0000.0100.0000.0000	VRF Error

WARNING LIST

Value		Binary	Explanation
W	1	0000.0000.0000.0001	Closed By Building Automation System
W	2	0000.0000.0000.0010	Boost Mode
W	4	0000.0000.0000.0100	Filter 1 Dirty
W	8	0000.0000.0000.1000	Filter 2 Dirty
W	16	0000.0000.0001.0000	Defrost Mode
W	32	0000.0000.0010.0000	Freezing Thermostat
W	64	0000.0000.0100.0000	Emergency
W	4096	1000.0000.0000.0000	Maintenance Alarm

SERVICE MENU USAGE

To log in to the user service menu:

- Press the **Up** and **Down** buttons simultaneously through the panel while the device is energized.
- On the screen you see, use the **Up** and **Down** buttons to enter the service password and press the **Mode/OK** button. **Note:** The service password: "58"
- If the password is entered correctly, enter the parameter number you want to change on the display and press the **Mode/OK** button.
- After changing the parameter you want to change, register by pressing the Mode/OK button and go to the main menu with the On/Off button.
- Press the On/Off button to exit the service menu.



Changes to be made in the service setting menu must be made by the relevant technical personnel. All responsibility arising from these changes belongs to the person who changed the device parameter.

MODBUS RTU SETTINGS

To log in to the user service menu:

- Press the Up and Down buttons simultaneously through the panel while the device is energized.
- On the screen you see, use the **Up** and **Down** buttons to enter the service password and press the **Mode/OK** button.
- If the password is entered correctly, enter the parameter number you want to change on the display and press the **Mode/OK** button.
- After changing the parameter you want to change, register by pressing the Mode/OK button and go to the main menu with the On/Off button.
- For Modbus ID, the "PR" parameter is reached 111, and using the desired Modbus ID **Up** and **Down** buttons, set "ST" and press the **Mode/OK** button.
- For Modbus ID, the "PR" parameter is reached 112, and using the desired Modbus baudrate **Up** and **Down** buttons, set "ST" and press the **Mode/OK** button.
- Press the On/Off button to exit the service menu.
 - 0: 1200 Bps
 - 1: 2400 Bps
 - 2: 4800 Bps
 - 2. 1000 bpo
 - 3: 9600 Bps
 - 4: 19200 Bps
 - 5: 38400 Bps
 - 6: 57600 Bps

Note 1: All Modbus parameters are Holding register.

Note 2: All Modbus parameters are Signed Integer 16.

PLC Register					
40001	0	Device Open / Close Variable	01	0: Off 1: On	
40002	1	Device Set Temperature	0999	280 value means 28 °C.	
40003	2	Device Air Conditioning Mode	05	O: Fan Mode 1: Man. Heating 2: Man. Cooling 3: Auto Heating 4: Auto Cooling 5: Full Automatic Mode	
40004	3	Aspirator Fan Manuel Speed Value	06		
40005	4	Ventilator Fan Manual Speed Value	06		
40007	6	Panel Ambient Temperature Value	-400999	It is the Temperature Value on the Panel.	
40008	7	Device Fresh Air Temperature Value	-400999	It shows the temperature of the air drawn in the space.	
40009	8	Device Supply Air Temperature Value	-400999	If there is no temperature value available	
40010	9	Outdoor Temperature Value	-400999	on the device, the temperature value is	
40011	10	Water Coil Temperature Value	-400999	seen as "32767".	
40015	14	Bms Input	01	O: Device Operates Normally., 1: The device is turned off.	
40016	15	Boost Input	01	0: It works normally., 1: Fans are working fully.	
40017	16	Aspirator Fan Air Flow Information	01	Aspirator Fan Air Flow Switch information.	
40018	17	Ventilator Fan Air Flow Information	01	Ventilator Fan Air Flow Switch information.	
40019	18	Filter 1 Dirty Information	01	Filter 1 DPS State	
40021	20	E. Heater Safety Thermostat Information	01	Safety Thermostat Information	
40022	21	Aspirator Fan Thermal Fault Information	01	Aspirator Fan Fault Information	
40023	22	Ventilator Fan Thermal Fault Information	01	Ventilator Fan Fault Information	
40024	23	Emergency Stop Button Information	01	Emergency Stop Button Information	
40025	24	Low Pressure Inlet Information	01	Low Pressure Input	
40026	25	High Pressure Information	01	High Pressure Input	
40027	26	Fire Information	01	Fire Entry	
40028	27	Freezing Thermostat Information	01	Freezing Thermostat Information (In Water Coil application, the valve opens completely and the fans are completely turned off.)	
40029	28	Compressor Thermal Failure Information	01	Compressor Thermic (If there is a compressor, the compressor turns off.)	

MODBUS REGISTER LIST

PLC Reg	ister				
40030	29	Phase Fail Information	01	Phase Failure Information (The device is completely turned off.)	
40031	30	Heat Exchanger Freezing Thermostat	01		
40034	33	Humidity Value	01000	This value is adjusted according to the	
40035	34	Air Quality Value	01000	analog input calibration parameter	
40036	35	CO ₂ Value	01000	between 321 and 340.	
40037	36	Return Pressure Value	01000		
40038	37	Blowing Pressure Value	01000		
40039	38	Analog 1 Set Value			
40040	39	Analog 2 Set Value			
40044	43	Fresh Air / Suction Damper Motor	01	0: Off 1: On	
40045	44	By-pass Damper Motor	01	0: Off 1: On	
40046	45	Heating / Cooling Coil Valve Output	01	0: Off 1: On	
40047	46	Heating Battery Open / Close Output	01	0: Off 1: On	
40048	47	Cooling On / Off Battery Outlet	01	0: Off 1: On	
40049	48	Compressor Output	01	0: Off 1: On	
40050	49	Compressor 4 Way Valve Output	01	0: Off 1: On	
40051	50	Device Operation Information Output	01	0: Off 1: On	
40052	51	Device Fault Information Output	01	0: Off 1: On	
40053	52	Device Warning Information Output	01	0: Off 1: On	
40054	53	Aspirator Fan Run Output	01	0: Off 1: On	
40055	54	Ventilator Fan Run Output	01	0: Off 1: On	
40059	58	Rotary Outlet	01	0: Off 1: On	
40061	60	Instant Aspirator Fan Output Value	06		
40062	61	Instant Ventilator Fan Output Value	06	Fan electric heater shows the	
40063	62	Instant Electric Heater Value	03	instantaneous step value.	
40064	63	Instant Pre Electric Heater Value	03		
40065	64	Aspirator Fan Analog Output Value	0100		
40066	65	Ventilator Fan Analog Output Value	0100		
40067	66	Proportional Heating Valve Output Value	0100		
40068	67	Proportional Cooling Valve Output Value	0100	It shows the proportional output value	
40069	68	Proportional Heating / Cooling Valve Output Value	0100		
40070	69	Proportional By-pass Damper Output Value		_	

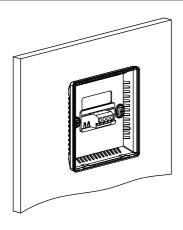
PLC Reg	ister			
40073	72	Start on Sunday Hour: Minutes	02359	
40074	73	Ending on Sunday Time: Minutes	02359	
40075	74	Start on Monday Hour: Minutes	02359	The device operates between the start and end timeswithin a dayand the device
40076	75	Ending on Monday Time: Minutes	02359	switches off outside these hours.
40077	76	Start on Tuesday Hour: Minutes	02359	
40078	77	Ending on Tuesday Time: Minutes	02359	If the start and end times are equal, the
40079	78	Start on Wednesday Hour: Minutes	02359	device workscontinuouslyon that day.
40080	79	Ending on Wednesday Time: Minutes	02359	If the start time is more than the end
40081	80	Start on Thursday Hour: Minutes	02359	time,the device iscompletelyturned off or
40082	81	Ending on Thursday Time: Minutes	02359	the dayset.
40083	82	Start on Friday Hour: Minutes	02359	TI
40084	83	Ending on Friday Time: Minutes	02359	The set parameter is 1210 è Hour: Minute information is set as 12:10.
40085	84	Start on Saturday Hour: Minutes	02359	
40086	85	Ending on Saturday Time: Minutes	02359	
40087	86	Instant Day	131	
40088	87	Instant Month	112	
40089	88	Instant Year	099	
40090	89	Instant Hour	023	
40091	90	Instant Minute	059	
40092	91	Instant Second	059	
40093	92	Instant Day of the Week	17	1: Sunday 2: Monday 3: Tuesday 4: Wednesday 5: Thursday 6: Friday 7: Saturday
40094	93	Instant Weekly Program Status	02	0: No Weekly Schedule 1: The device has a weekly program and the device is working. 2: The device isset up weekly weekly and the device is stopped.
40096	95	Alarm Value	099	
40097	96	Warning Value	099	
40104	103	Keylock	01	O: Key Lock Off, 1: Key Lock On
40105	104	Major Fault Information	01	0: No Fault, 1: The device has been completely shut down.
40106	105	Compressor Failure Information	01	O: No fault in the compressor 1: There has been a fault that turns off the compressor.

40110 109 Fan Step Value 1 40112 111 Modbus ID 1 40113 112 Modbus Baudrate 0 40114 113 Monitoring Temperature Value 0 40115 114 Analog Input Value 0	12 16 1254 07 03	1: Single Fan, 2: Double Fan 0: Do not Show 1: Outdoor Temp. 2: Supply 3: Two Temp.
40112 111 Modbus ID 1 40113 112 Modbus Baudrate 0 40114 113 Monitoring Temperature Value 0 40115 114 Analog Input Value 0	1254 07 03	·
40113112Modbus Baudrate040114113Monitoring Temperature Value040115114Analog Input Value0	07 03	·
40114 113 Monitoring Temperature Value 0 40115 114 Analog Input Value (03	·
40115 114 Analog Input Value (·
	03	
40116 115 Filter Time Counter 0		O: Do not Show 1: CO ₂ 2: Air Quality 3: Humidity
	0-9999 Hour	This counter increases on an hourly basis as long as the Ventilator Fan is running.
40117 116 Device Operating Mode Information 0	0-100	O: Device Off, 1: Damper Opens, 2: The Fan Turns On, 3: Main Loop, 4: Valve Closes 5: Fan Turns Off, 6: Freezing Condition 7: Defrost Status, 99: Fault Status (Waiting forReset)
40118 117 Activate Boost 0	0-1	0: Deactivated, 1: Active
40119 118 Control Temperature Type 0	0-3	O: Panel Temperature 1: According to the Return Air Temperature 2: According to the Supply Temperature 3: According to Outside Air Temperature
40145 144 Fire Scenrio 0	0-3	0: Fans Off 1: ASP Full VNT Off 2: ASP Off VNT Full 3: 2 Fan Full On
40146 145 Heating Cooling Hysterezis 0	0-999	
40149 148 Boost Max. Operating Time 0	0-999 Min.	Boost turns off automatically after this time.
40150 149 Limiting Variable of Heater According to Fan 0	0-1	
40151 150 Pre heater On Time 1	1-999 Sec.	Pre-heater on delay time
40152 151 Pre heater Off Time 1	1-999 Sec.	Pre-heater off delay time
40153 152 Pre-heater Hysterezis 1	1100	E.g; A value of 100 means 10.0 °C.
40154 153 Pre-heater Stage Ranges		
40155 154 Number of Pre-heater Stages 0	0-3	
	1-999 Sec.	Heater on delay time

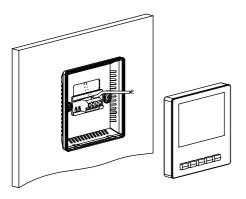
PLC Register					
40157	156	Heater Off Time	1-999 Sec.	Heater off delay time	
40158	157	Heater Hysterezis	1100	E.g; A value of 100 means 10.0 °C.	
40159	158	Heater Stage Intervals			
40160	159	Number of Heater Stages			
40161	160	Pre-heater Set Temperature Value	-400999		
40162	161	By-pass Hysterezis	1999		
40163	162	Rotary Hysterezis	1999		
40164	163	P Value for Valve PI control			
40165	164	I Value for Valve PI control			
40174	173	Heating Coil Freeze Protection Minimum Temperature Value	-400999	Battery temperature in the Heating Coil If the sensor is below this temperature value it goes into freeze protection mode.	
40175	174	Heating Coil Freeze Protection Maximum Temperature Value	-400999	Battery temperature in the Heating Coil sensor during freeze protection if this freezing above the temperature value exits the protection mode.	
40176	175	Heat Exchanger Freeze Protection Minimum Temperature Value	-400999	Heat exchanger temperature sensor on the heat exchanger if it goes below this temperature value, the heat exchanger enters the frost protection mode with the bypass damper.	
40177	176	Heat Exchanger Freeze Protection Maximum Temperature Value	-400999	Heat exchanger temperature sensor on the heat exchanger While in frost protection mode, if the temperature rises above this value, the heat exchanger exits the frost protection mode.	
40178	177	Filter protection warning time limit	19999	If the filter counter time exceeds this value gives a filter warning on the screen.	
40182	181	1 Universal input status	-400999	If one of the device's universal input	
40183	182	2 Universal input status	-400999	digital inputs is selected, 0 or 1 appears in	
40184	183	3 Universal input status	-400999	the register. O: On 1: Off	
40185	184	4 Universal input status	-400999		
40186	185	5 Universal input status	-400999	If one of the device's universal input	
40187	186	6 Universal input status	-400999	digital inputs is selected, 0 or 1 appears in	
40188	187	7 Universal input status	-400999	the register. O: On 1: Off	
40189	188	8 Universal input status	-400999	U. UII 1. UII	
40202	201	1 Digital output status	01		

MODBUS REGISTER LIST

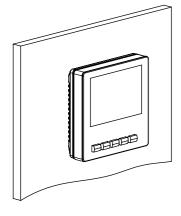
PLC Regi	ister			
40203	202	2 Digital output status	01	
40204	203	3 Digital output status	01	
40205	204	4 Digital output status	01	
40206	205	5 Digital output status	01	
40207	206	6 Digital output status	01	
40208	207	7 Digital output status	01	
40209	208	8 Digital output status	01	
40222	221	Analog Input 1 status	-99999999	
40232	231	Analog Output 1 status	-99999999	
40233	232	Analog Output 2 status	-99999999	
40234	233	Analog Output 3 status	-99999999	
40235	234	Analog Output 4 status	-99999999	
40262	261	Din 1Input Normally Open/Closed Selection		
40263	262	Din 2 Input Normally Open/Closed Selection		Universal inputs should be checked from the project and which input is used for what purpose.
40264	263	Din 3 Input Normally Open/Closed Selection		
40265	264	Din 4 Input Normally Open/Closed Selection	01	
40266	265	Din 5 Input Normally Open/Closed Selection	0	
40267	266	Din 6 Input Normally Open/Closed Selection		
40268	267	Din 7 Input Normally Open/Closed Selection		
40269	268	Din 8 Input Normally Open/Closed Selection		
40302	301	Din 1 Output Normally Open/Closed Selection		Digital outputs should be checked from the project and which input is used for what purpose.
40303	302	Din 2 Output Normally Open/Closed Selection		
40304	303	Din 3 Output Normally Open/Closed Selection		
40305	304	Din 4 Output Normally Open/Closed Selection	01	
40306	305	Din 5 Output Normally Open/Closed Selection		
40307	306	Din 6 Output Normally Open/Closed Selection		
40308	307	Din 7 Output Normally Open/Closed Selection		
40309	308	Din 8 Output Normally Open/Closed Selection		



- With the help of a screwdriver, the back side is removed by pushing the tabs at the bottom of the panel.
- It is fixed to the wall with screws from the gaps on the plate.
- Bolts in $\emptyset 4X30$ sizes and plastic dowels in $\emptyset 6$ sizes should be used.



- The cable carried through the wall is passed through the cable gap on the back.
- Terminal connections related to the cable passed are made.
- First, the upper tabs on the front are replaced on the back.
- Afterwards, pressure is applied to the front of the panel so that the lower tabs on the front face are inserted into their places on the back.



 The panel will be energized while the device is operating. Otherwise, the cable connections should be checked.



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